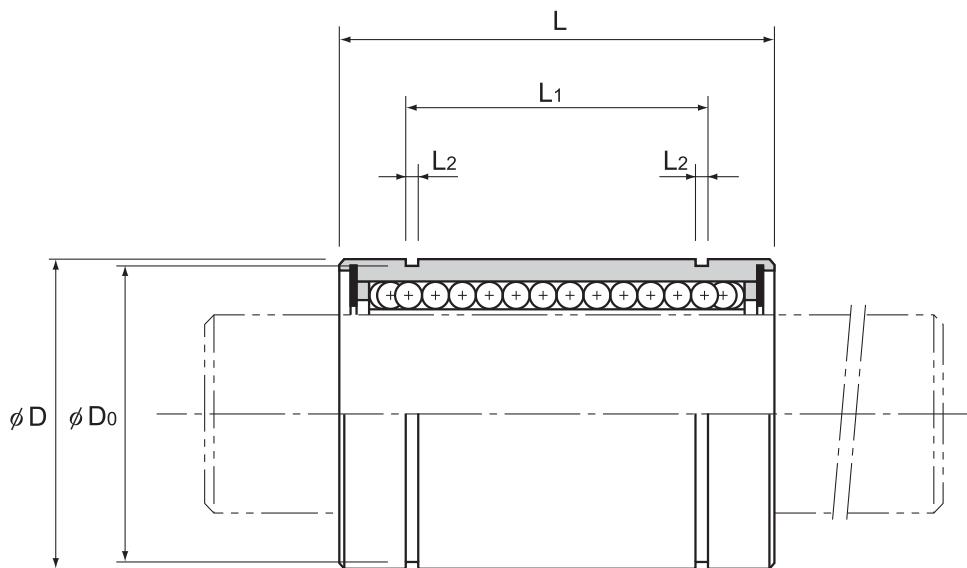


Model LM



Model No.			Ball rows	Main							
Standard type	Clearance-adjustable type	Open type		Inscribed bore diameter			Outer diameter		Length		
				dr	Tolerance		D	Tolerance High/Precision	L	Tolerance	
LM 3	—	—	4	3	0 -0.008	0 -0.005	7	0	10	0 -0.12	
LM 4	—	—	4	4			8	-0.009	12		
LM 5	—	—	4	5			10	-0.009	15		
LM 6	LM 6-AJ	—	4	6	0 -0.009	0 -0.006	12	0	19		
LM 8S	LM 8S-AJ	—	4	8			15	-0.011	17		
LM 8	LM 8-AJ	—	4	8			15	-0.011	24		
LM 10	LM 10-AJ	—	4	10			19	0	29	0 -0.2	
LM 12	LM 12-AJ	—	4	12			21	0	30		
LM 13	LM 13-AJ	LM 13-OP	4	13			23	-0.013	32		
LM 16	LM 16-AJ	LM 16-OP	5	16			28	0	37		
LM 20	LM 20-AJ	LM 20-OP	5	20	0 -0.010	0 -0.007	32	0	42		
LM 25	LM 25-AJ	LM 25-OP	6	25			40	-0.016	59		
LM 30	LM 30-AJ	LM 30-OP	6	30			45	-0.016	64		
LM 35	LM 35-AJ	LM 35-OP	6	35			52	0	70	0 -0.3	
LM 40	LM 40-AJ	LM 40-OP	6	40	0 -0.012	0 -0.008	60	-0.019	80		
LM 50	LM 50-AJ	LM 50-OP	6	50			80	0	100		
LM 60	LM 60-AJ	LM 60-OP	6	60	0 -0.015	0 -0.009	90	-0.022	110		

Note) Since this model contains a synthetic resin retainer, do not use it at temperature exceeding 80°C.

If the ambient temperature exceeds 80°C, use the type equipped with a metal retainer (model LM-GA).

If requiring a type equipped with a seal, indicate it when placing an order.

(Example) LM13 UU



Seal attached on both ends of the nut

For the clearance-adjustable type (-AJ) and open type (-OP), the inscribed bore diameter tolerance, the outer diameter tolerance, and the eccentricity indicate the values before the division of the nut.

A4-42

THK

Download data by searching for the corresponding model number on the Technical Support site.

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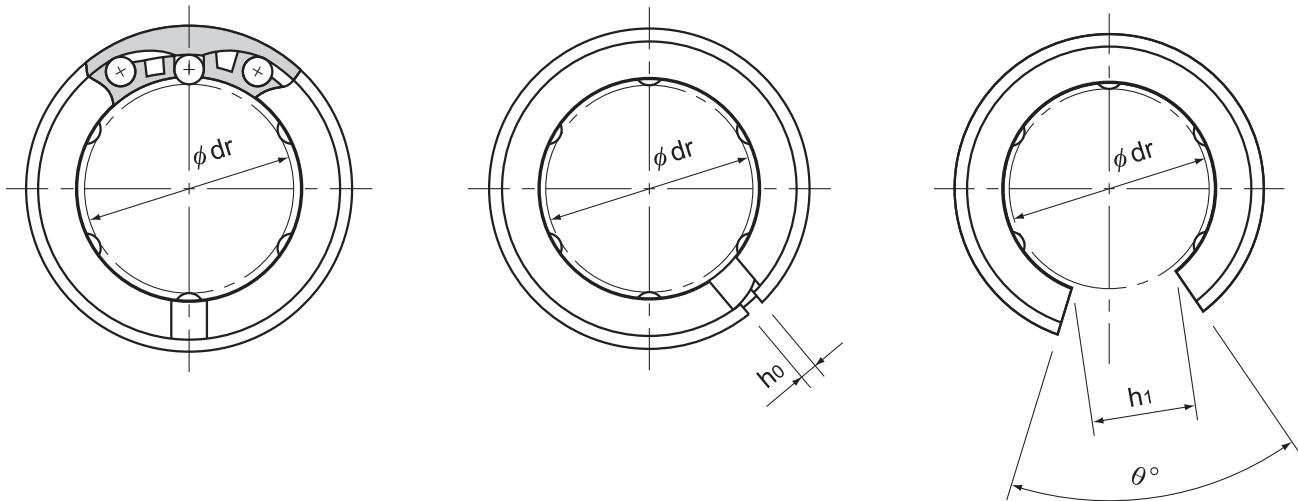
Košťany nad Turcom 543, 038 41 Košťany nad Turcom

Tel.: 0940 644 565

E-mail: lintech@hennlich.sk

www.hennlich.sk

Guide Ball Bushing/Linear Bushing



Model LM

Model LM-AJ

Model LM-OP

Unit: mm

	dimensions							Eccentricity (max) μm		Radial clearance tolerance μm	Basic load rating		Mass g
	L ₁	Tolerance	L ₂	D ₀	h ₀	h ₁	θ°	High	Precision		C N	C ₀ N	
0 -0.2	—	—	—	—	—	—	—	8	4	-2	88.2	108	1.6
	—	—	—	—	—	—	—	8	4	-3	88.2	127	2.2
	10.2	1.1	9.6	—	—	—	—	8	4	-3	167	206	4
	13.5	1.1	11.5	1	—	—	—	12	8	-5	206	265	8
	11.5	1.1	14.3	1	—	—	—	12	8	-5	176	225	9.3
	17.5	1.1	14.3	1	—	—	—	12	8	-5	265	402	13.5
	22	1.3	18	1	—	—	—	12	8	-5	373	549	25
	23	1.3	20	1.5	—	—	—	12	8	-5	412	598	28
	23	1.3	22	1.5	9	80	—	12	8	-7	510	775	38
	26.5	1.6	27	1.5	11	60	—	12	8	-7	775	1180	78
0 -0.3	30.5	1.6	30.5	1.5	11	60	15	10	—9	863	1370	86	
	41	1.85	38	2	12	50	15	10	-9	980	1570	210	
	44.5	1.85	43	2.5	15	50	15	10	-9	1570	2750	221	
	49.5	2.1	49	2.5	17	50	20	12	-13	1670	3140	358	
	60.5	2.1	57	3	20	50	20	12	-13	2160	4020	557	
	74	2.6	76.5	3	25	50	20	12	-13	3820	7940	1418	
	85	3.15	86.5	3	30	50	25	17	-16	4710	10000	1733	

Note) When using the Linear Bushing on a single shaft, use two or more units (instead of one unit) on the same shaft to avoid a moment load, and secure a large distance between the units.

If an oil hole is required, this can be indicated by appending "OH" to the end of the model number.
For further information, contact THK.

Options⇒ A4-119

THK

A4-43



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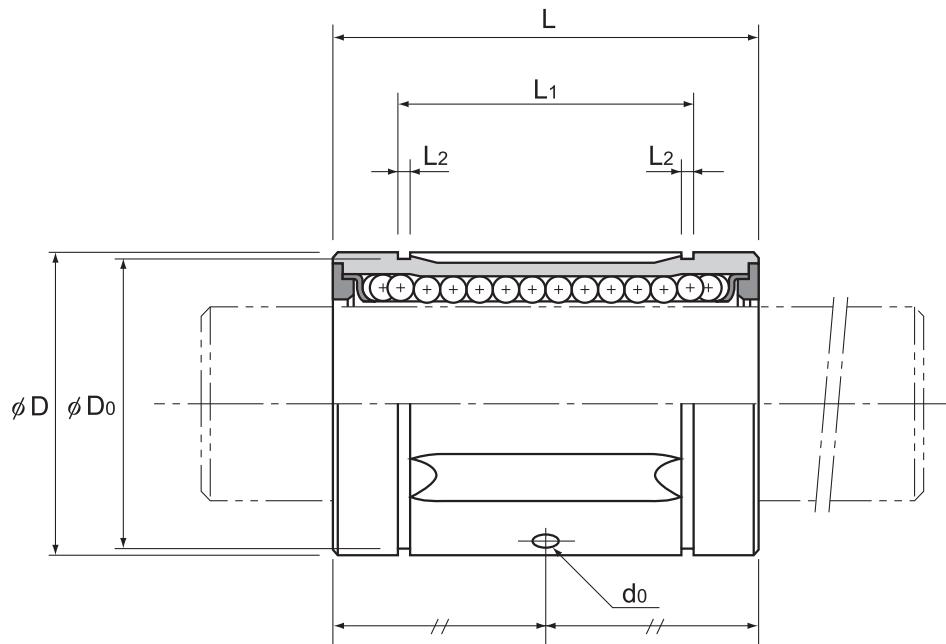
Košťany nad Turcom 543, 038 41 Košťany nad Turcom

Tel.: 0940 644 565

E-mail: lintech@hennlich.sk

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Model LM-GA (Metal Retainer Type)



Model No.			Ball rows	Main							
Standard type	Clearance-adjustable type	Open type		Inscribed bore diameter			Outer diameter		Length		
				dr	Tolerance		D	Tolerance High/Precision	L	Tolerance	
LM 6GA	—	—	3	6	0 -0.009	0 -0.006	12	0 -0.011	19	0 -0.2	
LM 8SGA	—	—	3	8			15		17		
LM 8GA	—	—	3	8			15		24		
LM 10GA	—	—	4	10			19	0 -0.013	29		
LM 12GA	LM 12GA-AJ	LM 12GA-OP	4	12			21		30		
LM 13GA	LM 13GA-AJ	LM 13GA-OP	4	13			23		32		
LM 16GA	LM 16GA-AJ	LM 16GA-OP	4	16			28		37		
LM 20GA	LM 20GA-AJ	LM 20GA-OP	5	20	0 -0.010	0 -0.007	32	0 -0.016	42	0 -0.3	
LM 25GA	LM 25GA-AJ	LM 25GA-OP	5	25			40		59		
LM 30GA	LM 30GA-AJ	LM 30GA-OP	6	30			45		64		
LM 35GA	LM 35GA-AJ	LM 35GA-OP	6	35			52		70		
LM 38GA	LM 38GA-AJ	LM 38GA-OP	6	38	0 -0.012	0 -0.008	57	0 -0.019	76	0 -0.4	
LM 40GA	LM 40GA-AJ	LM 40GA-OP	6	40			60		80		
LM 50GA	LM 50GA-AJ	LM 50GA-OP	6	50			80		100		
LM 60GA	LM 60GA-AJ	LM 60GA-OP	6	60	0	0	90	0 -0.022	110		
LM 80GA	LM 80GA-AJ	LM 80GA-OP	6	80	-0.015	-0.009	120		140		
LM 100GA	LM 100GA-AJ	LM 100GA-OP	6	100	0	0	150	0	175		
LM 120A	LM 120A-AJ	LM 120A-OP	8	120	-0.020	-0.010	180	-0.025	200		

Note) If requiring a type equipped with a seal, indicate it when placing an order. (seal heat resistance: 80°C.)

(Example) LM50GA UU

Seal attached on both ends of the nut

For the clearance-adjustable type (-AJ) and open type (-OP), the inscribed bore diameter tolerance, the outer diameter tolerance, and the eccentricity indicate the values before the division of the nut.

A4-44

THK

Download data by searching for the corresponding model number on the Technical Support site.

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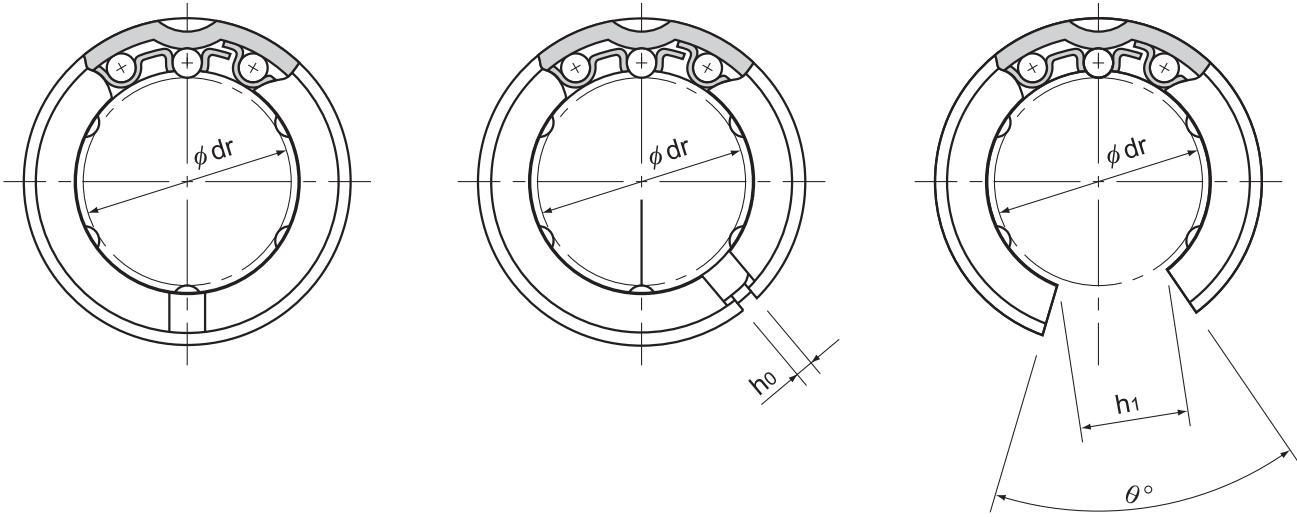
Košťany nad Turcom 543, 038 41 Košťany nad Turcom

Tel.: 0940 644 565

E-mail: lintech@hennlich.sk

www.hennlich.sk

Guide Ball Bushing/Linear Bushing



Model LM-GA

Model LM-GA-AJ

Model LM-GA-OP

Unit: mm

dimensions								Greasing hole d ₀	Eccentricity (max) μm		Radial clearance tolerance μm	Basic load rating		Mass g
L ₁	Tolerance	L ₂	D ₀	h ₀	h ₁	θ°	High	Precision	C N	C ₀ N				
0 -0.2	13.5		1.1	11.5	—	—	—	—	12	8	-5	206	265	7
	11.5		1.1	14.3	—	—	—	—	12	8	-5	176	225	10
	17.5		1.1	14.3	—	—	—	—	12	8	-5	265	402	14
	22		1.3	18	—	—	—	2	12	8	-5	373	549	27
	23		1.3	20	1.5	7.5	80	2	12	8	-5	412	598	31
	23		1.3	22	1.5	9	80	2	12	8	-7	510	775	41
	26.5		1.6	27	1.5	11	60	2.3	12	8	-7	775	1180	69
	30.5		1.6	30.5	2	11	60	2.3	15	10	-9	863	1370	92
0 -0.3	41		1.85	38	2	13	60	3	15	10	-9	980	1570	200
	44.5		1.85	43	2.5	15	50	3	15	10	-9	1570	2750	250
	49.5		2.1	49	2.5	17	50	3	20	12	-13	1670	3140	370
	58.5		2.1	54.5	3	18	50	3	20	12	-13	2160	4020	490
	60.5		2.1	57	3	20	50	3	20	12	-13	2160	4020	590
	74		2.6	76.5	3	25	50	4	20	12	-13	3820	7940	1500
	85		3.15	86.5	3	30	50	4	25	17	-16	4710	10000	1850
	105.5		4.15	116	3	40	50	4	25	17	-16	7350	16000	4200
0 -0.4	125.5		4.15	145	3	50	50	4	30	20	-20	14100	34800	8200
	158.6		4.15	175	4	85	80	5	30	20	-25	16400	40000	15500

Note) When using the Linear Bushing on a single shaft, use two or more bushings on the same shaft to minimize a moment load, and secure a large distance between the units.

Model LM-GA has oil holes as a standard feature.

If an oil hole is required, this can be indicated by appending "OH" to the end of the model number.
For further information, contact THK.

Options⇒ A4-119

THK

A4-45



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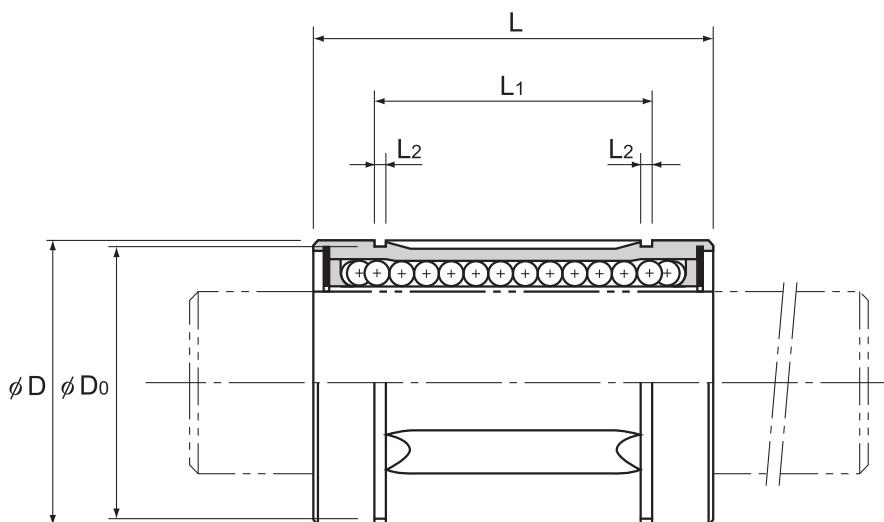
Košťany nad Turcom 543, 038 41 Košťany nad Turcom

Tel.: 0940 644 565

E-mail: lintech@hennlich.sk

www.hennlich.sk

Model LM-MG (Stainless Steel Type)



Model No.			Ball rows	Main							
Standard type	Clearance-adjustable type	Open type		Inscribed bore diameter			Outer diameter		Length		
				dr	Tolerance		D	Tolerance High/Precision	L	Tolerance	
LM 3M	—	—	4	3	0	0	7	0	10	0	
LM 4M	—	—	4	4	-0.008	-0.005	8	-0.009	12	-0.12	
LM 5M	—	—	4	5			10		15		
* LM 6MG	LM 6MG-AJ	—	4	6			12	0	19		
* LM 8SMG	LM 8SMG-AJ	—	4	8			15	-0.011	17		
* LM 8MG	* LM 8MG-AJ	—	4	8			15		24		
* LM 10MG	* LM 10MG-AJ	—	4	10	0	0	19		29	0	
* LM 12MG	* LM 12MG-AJ	—	4	12	-0.009	-0.006	21	0	30	-0.2	
* LM 13MG	* LM 13MG-AJ	* LM13MGA-OP	4	13			23	-0.013	32		
* LM 16MG	* LM 16MG-AJ	* LM16MGA-OP	4	16			28		37		
* LM 20MG	* LM 20MG-AJ	* LM20MGA-OP	5	20			32	0	42		
* LM 25MG	* LM 25MG-AJ	* LM25MGA-OP	5	25	0	0	40	-0.016	59		
* LM 30MG	* LM 30MG-AJ	* LM30MGA-OP	6	30	-0.010	-0.007	45		64	0	
* LM 35MG	* LM 35MG-AJ	* LM35MGA-OP	6	35	0	0	52	0	70	-0.3	
* LM 40MG	* LM 40MG-AJ	* LM40MGA-OP	6	40	-0.012	-0.008	60	-0.019	80		

Note) Since this model contains a synthetic resin retainer, do not use it at temperature exceeding 80°C.

If the ambient temperature exceeds 80°C, use the type equipped with a metal retainer and indicate "A" at the end of the model number.
(For those marked with * in the table, metal retainers are available. Only metal retainer is available for open type.)
(Metal retainer types of models LM6MG, 8SMG and 8MG each have 3 rows of balls.)

(Example) LM30MG A

High temperature symbol

If requiring a type equipped with a seal, indicate it when placing an order. (seal heat resistance: 80°C.)

(Example) LM30MG UU

Seal attached on both ends of the nut

For the clearance-adjustable type (-AJ) and open type (-OP), the inscribed bore diameter tolerance, the outer diameter tolerance, and the eccentricity indicate the values before the division of the nut.

A4-46

THK

Download data by searching for the corresponding model number on the Technical Support site.

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Košťany nad Turcom 543, 038 41 Košťany nad Turcom

Tel.: 0940 644 565

E-mail: lintech@hennlich.sk

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