

chainflex® CF330.D

New

**12.5 million**
Double strokes guaranteed**7.5 x d**
Bend radius, e-chain®**400m**
Travel distance, e-chain®

- For heaviest duty applications
- TPE outer jacket
- Oil and bio-oil-resistant
- PVC and halogen-free
- UV-resistant
- Hydrolysis and microbe-resistant

**Now available with
UL approval & 25%
longer service life**

Dynamic information

	Bend radius	e-chain® linear	minimum 7.5 x d
		flexible	minimum 6 x d
		fixed	minimum 4 x d
	Temperature	e-chain® linear	-35°C up to +90°C
		flexible	-50°C up to +90°C (following DIN EN 60811-504)
		fixed	-55°C up to +90°C (following DIN EN 50305)
	v max.	unsupported	10m/s
		gliding	6m/s
	a max.		100m/s²
	Travel distance		Unsupported travels and up to 400m and more for gliding applications, Class 6
	Torsion		Torsion ±90°, with 1m cable length, Class 2

Cable structure

	Conductor	Conductor cable consisting of pre-leads (following DIN EN 60228).
	Core insulation	Mechanically high-quality TPE mixture.
	Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: jet black (similar to RAL 9005)

Electrical information

	Nominal voltage	600/1,000V (following DIN VDE 0298-3) 1,000V (following UL)
	Testing voltage	4,000V (following DIN EN 50395)

Properties and approvals

	UV resistance	High
	Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3,10,7 – status 1992)
	Halogen-free	Following DIN EN 60754
	PTFE-free	The design of these products does not contain PTFE

Basic requirements
Travel distance
Oil resistance
Torsion

low	1	2	3	4	5	6	7	highest
unsupported	1	2	3	4	5	6	7	≥ 400m
none	1	2	3	4	5	6	7	highest
none	1	2	3	4	5	6	7	±360°

Class 7.6.4.2

UL-verified

UL AWM

REACH

Lead-free

Cleanroom

Dry cleanroom

DESINA

CE

Certificate No. V293650: igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year*
See data sheet for details ► www.igus.sk/CF330D

In accordance with regulation (EC) No. 1907/2006 (REACH)

Following 2011/65/EC (RoHS-II/RoHS-III)

According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
Tested in "dry cleanroom" according to DIN EN ISO 14644-1

According to VDW, DESINA standardisation

Following 2014/35/EU

Guaranteed service life (details see page 14-15)

Double strokes*	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-35/-25	10	11	12
-25/+80	7.5	8.5	9.5
+80/+90	10	11	12

* Higher number of double strokes? Service life calculation online ► www.igus.sk/chainflexlife

Typical application areas

- For heavy-duty applications, Class 7
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, outdoor cranes, low-temperature applications

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Shop and prices online
CF330.60.01.D	1x6.0	7.0	61	77	 www.igus.sk/CF330D
CF330.100.01.D	1x10	7.5	100	119	
CF330.160.01.D	1x16	9.5	159	181	
CF330.250.01.D	1x25	11.5	248	284	
CF330.350.01.D	1x35	12.5	347	385	
CF330.500.01.D	1x50	14.5	495	534	
CF330.700.01.D	1x70	16.5	710	754	
CF330.950.01.D	1x95	20.0	936	1015	
CF330.1200.01.D	1x120	21.5	1184	1265	
CF330.1500.01.D	1x150	23.5	1469	1548	
CF330.1850.01.D	1x185	26.5	1928	2016	
New CF330.2400.01.D	1x240	29.5	2351	2436	

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core

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