



10 million
Double strokes guaranteed



7.5 x d
Bend radius, e-chain®



100m
Travel distance, e-chain®

- For heavy duty applications
- PVC outer jacket
- Shielded
- Oil-resistant
- Flame-retardant

**Now with 90°C
UL/CSA AWM
approval**

Dynamic information

	Bend radius	e-chain® linear	minimum 7.5 x d
		flexible	minimum 6 x d
		fixed	minimum 4 x d
	Temperature	e-chain® linear	+5°C up to +70°C
		flexible	-5°C up to +70°C (following DIN EN 60811-504)
		fixed	-15°C up to +70°C (following DIN EN 50305)
	v max.	unsupported	10m/s
	a max.	gliding	5m/s
	Travel distance		Unsupported travels and up to 100m for gliding applications, Class 5

Cable structure

	Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
	Core insulation	Mechanically high-quality, especially low-capacitance XLPE mixture.
	Core structure	Power cores with control pair elements wound with elements for high tensile stresses.
	Core identification	Power cores: Black cores with white numbers, one green-yellow core. 1. Core: U / L1 / C / L+ 2. Core: V / L2 3. Core: W / L3 / D / L- 1 control pair: Black cores with white numbers. 1. Control core: 4 2. Control core: 5 2 control pairs: Black cores with white numbers. 1. Control core: 5 2. Control core: 6 3. Control core: 7 4. Control core: 8
	Element shield	Extremely bending-resistant braiding made of tinned copper wires.
	Inner jacket	PVC mixture adapted to suit the requirements in e-chains®.
	Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
	Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Moss green (similar to RAL 6005)
	CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ► www.igus.sk/CFRIP

4-year guarantee ... more than 1,350 cable types from stock ... no cutting costs



Basic requirements
Travel distance
Oil resistance
Torsion

low	1	2	3	4	5	6	7	highest
unsupported	1	2	3	4	5	6	7	≥ 400m
none	1	2	3	4	5	6	7	highest
none	1	2	3	4	5	6	7	±360°



Class 5.5.2.1

Electrical information

	Nominal voltage	600/1,000V (following DIN VDE 0298-3) 1,000V (following UL)
	Testing voltage	4,000V (following DIN EN 50395)

Properties and approvals

	UV resistance	Medium
	Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
	Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
	PTFE-free	The design of these products does not contain PTFE
	UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
	UL/CSA AWM	See data sheet for details ► www.igus.sk/CF21UL
	NFPA	Following NFPA 79-2018, chapter 12.9
	REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
	Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
	Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1 Following 2014/35/EU
	CE	

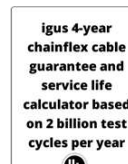
Guaranteed service life (details see page 14-15)

Double strokes*	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
+5/+15	10	11	12
+15/+60	7.5	8.5	9.5
+60/+70	10	11	12

* Higher number of double strokes? Service life calculation online ► www.igus.sk/chainflexlife

Typical application areas

- For heavy-duty applications, Class 5
- Unsupported travels and up to 100m for gliding applications, Class 5
- Light oil influence, Class 2
- No torsion, Class 1
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units, machining units/packages machines, quick handling, indoor cranes



UL-verified chainflex® guarantee ... www.igus.sk/ul-verified

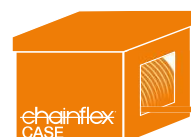
Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]	Shop and prices online
1 control pair shielded					
CF21.07.05.02.01.UL	(4G0.75+(2x0.5)C)C	11.0	76	159	 www.igus.sk/ CF21UL
CF21.15.15.02.01.UL	(4G1.5+(2x1.5)C)	13.0	145	256	
CF21.25.15.02.01.UL	(4G2.5+(2x1.5)C)C	14.5	199	330	
CF21.40.15.02.01.UL	(4G4.0+(2x1.5)C)C	16.0	256	406	
CF21.60.15.02.01.UL	(4G6.0+(2x1.5)C)C	18.0	343	546	
CF21.100.15.02.01.UL	(4G10+(2x1.5)C)C	21.5	536	828	
2 control pairs shielded					
CF21.07.03.02.02.UL	(4G0.75+2x(2x0.34)C)C	12.5	103	208	
CF21.10.07.02.02.UL	(4G1.0+2x(2x0.75)C)	13.5	148	269	
CF21.15.07.02.02.UL	(4G1.5+2x(2x0.75)C)C	14.5	167	309	
CF21.25.15.02.02.UL	(4G2.5+2x(2x1.5)C)C	17.0	254	434	
CF21.40.15.02.02.UL	(4G4.0+2x(2x1.5)C)C	18.0	308	515	
CF21.60.15.02.02.UL	(4G6.0+2x(2x1.5)C)C	21.0	412	695	
CF21.100.15.02.02.UL	(4G10+2x(2x1.5)C)C	23.0	592	925	
CF21.160.15.02.02.UL	(4G16+2x(2x1.5)C)C	26.5	878	1287	

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core

 **Order example: CF21.40.15.02.01.UL** - to your required length (0.5m steps)
CF21.UL chainflex® series .40 Code nominal cross section .15 Code nominal cross section signal pairs
.02 Identification pairs .01 Number of pairs

 Order online ► www.igus.sk/CF21UL

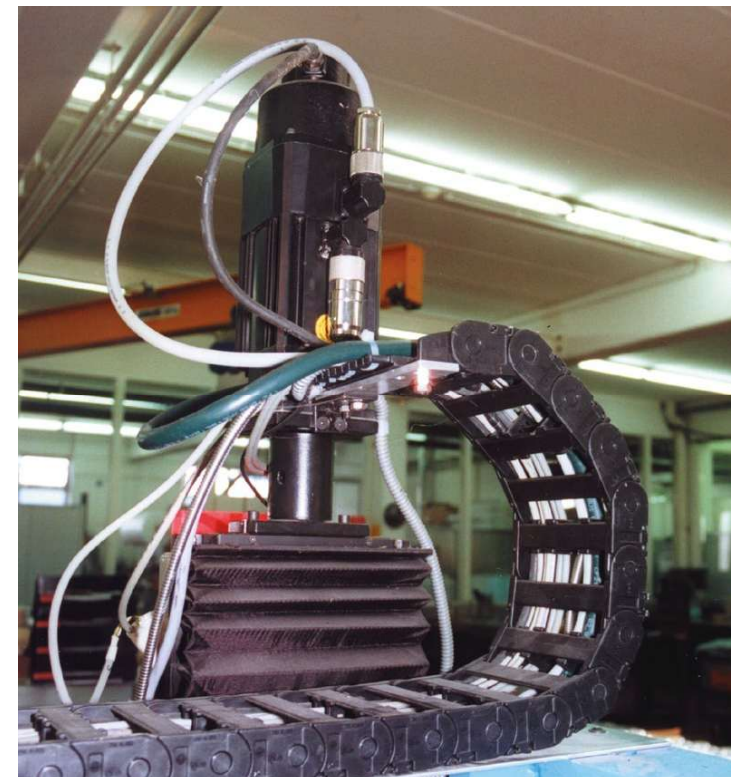
 Delivery time 24hrs or today.
Delivery time means time until goods are shipped.



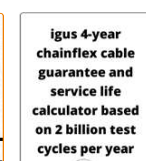
Cables available in the chainflex® CASE

Simple savings on delivery, storage space and re-ordering with the chainflex® CASE - ship'n store by igus®.

More on this online: www.igus.sk/cf-case



chainflex® CF21.UL: cables for energy supply systems in spinneret production. e-chain®: E2/000



4-year guarantee ... more than 1,350 cable types from stock ... no cutting costs

UL-verified chainflex® guarantee ... www.igus.sk/ul-verified