

Vector™ **Magnetic Level Indicator**

DESCRIPTION

Vector[™] is a rugged, reliable and cost-effective Magnetic Level Indicator (MLI). Suitable for a variety of installations, Vector has many basic features and is precision-engineered and manufactured to ensure a long service life.

MLIs are widely used to replace high-maintenance sight and gauge glass indicators and are increasingly used in new applications. Optional switches and transmitters are available to provide various output signals for level control.

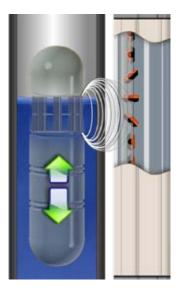
APPLICATIONS

- Feedwater heaters
- Oil/water separators
- Flash drums
- Surge tanks
- Gas chillers
- Deaerators

- Blowdown flash tanks Hot wells
- Vacuum tower bottoms

CTO

- Alkylation units
- Propane vessels
 - Storage tanks



PRINCIPLE OF OPERATION

A float travels up and down in a chamber that is mounted to a liquidcontaining vessel. The float contains a magnetic assembly that interacts with an externally-mounted visual indicator. As the float follows the liquid surface or liquid-liquid interface, the magnetic field causes highly contrasting flags in the visual indicator to rotate. The result is a clearly defined representation of the liquid level in the vessel.

FEATURES

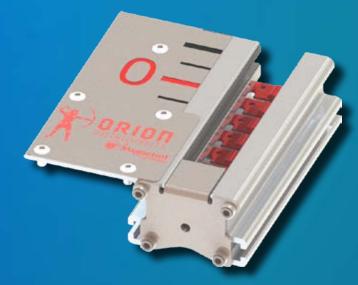
- Rugged, industrial-grade construction
- Field adjustable visual indicator for convenient viewing
- Continuous measuring range up to 212" (538 cm)
- Compatible with electronic point switches and continuous level transmitters
- Media specific gravity as low as 0.55
- Shatter-resistant viewing window
- Single magnet per flag to enhance float coupling effect and self-alignment

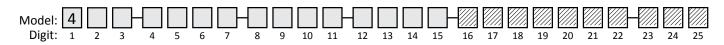
The Vector^M float contains high-strength alloy magnets that facilitate a strong coupling with the externally-mounted visual indication, as well as any switches or transmitters.

Every float is manufactured specifically for each application. Process pressure, temperature, and media specific gravity are all factored into the custom design.

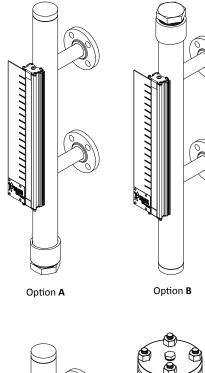
The Vector[™] high-visibility visual indicator is constructed with quality materials and engineered for reliable performance.

Each flag contains an alloy magnet that maximizes coupling with the float. The flags are mechanically limited to a half-rotation, which eliminates the possibility of over-rotation common with other magnetic level indicators.



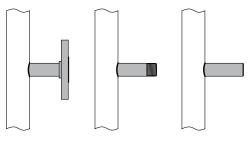


- 1 PRODUCT NAME 4 Vector[™] Magnetic Level Indicator
- 2 UNIT OF MEASUREMENT
- 3 MOUNTING CONFIGURATION & CHAMBER CONSTRUCTION



Option 1 Option 2

8 PROCESS CONNECTION TYPE



Flange	Threaded NPT-M	В
Option A	Option M	С

Butt weld Option **R**

3 MOUNTING CONFIGURATION & CHAMBER CONSTRUCTION

Co	nnection orientation	Chamber top	Chamber bottom
A	Side / Side	Welded end plate	Threaded plug (NPT)
В	Side / Side	Threaded plug (NPT)	Welded end plate
1	Side / Side	Welded end plate	Flange
2	Side / Side	Flange	Welded end plate

4 CHAMBER/FLANGE RATING

	•
Α	150# CHAMBER & PROCESS FLANGES
В	300# CHAMBER & PROCESS FLANGES
1	150# CHAMBER FLANGES PN16 PROCESS FLANGES
2	300# CHAMBER FLANGES PN25 PROCESS FLANGES
-	
3	300# CHAMBER FLANGES PN40 PROCESS FLANGES

5 MATERIAL OF CONSTRUCTION

- A 316/316L stainless steel chamber
- B 316/316L stainless steel chamber with carbon steel fittings & flanges
- C 304/304L stainless steel chamber
- D 304/304L stainless steel chamber with carbon steel fittings & flanges

6 CONSTRUCTION GRADE

- A Industrial PED
- 1 Industrial non-PED
- 8 Industrial Grade (extruded outlet), Non-PED

7 CHAMBER FLANGE TYPE

- N No chamber flange (digit 3 = A or B)
- A RF slip-on flange (digit 3 = 1 or 2) ASME 16.5

8 PROCESS CONNECTION TYPE

- A RF slip-on flange
- M Threaded NPT-M (male), up to $1^{1/2}$ " (Available only when digit 6 is A or 1)
- R Pipe nipple butt weld end, up to 1¹/2"
- B RF ASME weld neck flange up to 1¹/2"
- 8 RF weld neck flange EN 1092-1 Type II B1

9 PROCESS CONNECTION SIZE

Α	$^{1\!/_{2}}$ " (Available only when digit 6 is A or 1)	1	DN 15
В	$^{3}\!\!\!/_{4}$ " (Available only when digit 6 is A or 1)	2	DN 20
С	1"	3	DN 25
D	1 ¹ /2"	4	DN 40
E	2" (machined to 1" size)		

10 GASKET STYLE FOR CHAMBER FLANGE (IF APPLICABLE)

- N None (digit 3 = A or B)
- A Flexible fibre ring (digit 3 = 1 or 2)

11 CHAMBER BOLTING MATERIAL

- N None (digit 3 = A or B)
- M Alloy steel A-193 Gr. B7 / A-194 Gr. 2H (digit 3 = 1 or 2 and digit 5 = B or D)
- C 316 SST A-193 Gr.B8M CLASS 2 / A-194 Gr.8M

1/2" NPT with hex plug

3/4" NPT with hex plug

- S Alloy steel with zinc plating
- ³ (+390 °F (+210 °C) is max. temp for zinc-plated bolting) A-193 Gr B7 / A-194 Gr 2H

12-13 VENT SIZE & TYPE

11

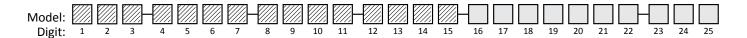
21

14-15 DRAIN SIZE & TYPE

 NN
 None

 11
 ¹/2" NPT with hex plug

 21
 ³/4" NPT with hex plug



16 CHAMBER MODIFICATION FOR MOUNTING OF OPTIONAL SWITCHES AND/OR TRANSMITTER

VECTOR can be combined with various externally mounted accessories, including switches and transmitters. In these cases minor changes to the chamber and float design may be required.

For digit 16, match up the MLI product with the appropriate transmitter, switch or combination of both.

For OES/ORS switch, refer to the switch selection data for temperature limitations and insulation options. Match up the switch model code digit 7 with the MLI model codes 16 and 17.

For OCT transmitter, refer to digit 17 for temperature limitations and match up the OCT model code with the MLI model codes 16 and 17.

For Jupiter transmitter, refer to digit 17 for temperature limitations and possible mounting configurations. Match up the Jupiter model code with the MLI model codes 16 and 17.

Mounting of Jupiter

temperature bend

temperature bend

Top mount without offset ①

Top mount offset, with or without high

Bottom mount offset, with or without high

(1) Available only in combination with digit 3 = 1 and digit 13 = N or 1.

(2) Jupiter: max. 175 to 850 °F (79 to 454 °C) with insulation (digit 17 = K).

If SIL enhanced Jupiter transmitter is required then use MLI model with float diagnostics indicator, refer to digit 18. All transmitters and switches must be ordered separately.

ſ		Switch only (no transmitter)
	Ν	No switch or transmitter added

Y OES or ORS switch(es) clamp mounted to chamber
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- 8 Top mount
- 9 Bottom mount

Jupiter magnetostrictive transmitter only (no switches)

OCT reed chain transmitter (no switches)

Top mount without offset ① 1

- max. 175 to 600 °F (79 to 316 °C) with insulation (digit 17 = K)
- 2 Top mount offset, with or without high temperature bend
- 3 Bottom mount offset, with or without high temperature bend

17 INSULATION OPTIONS

Ν	None	Indicator: ≤ 250 °F (121 °C)	ORS switch: max. 200 °F (93 °C)	Jupiter transmitter: max. 175 °F (79 °C)
IN	None	OES switch: max. 200 °F (93 °C)	OCT transmitter: max. 200 °F (93 °C)	

	Insulation pad for indicator and/or transmitter				
E	Indicator only	digit 16 = N, Y	250 to 600 °F (121 to 316 °C)		
к	Jupiter only	digit 16 = 1, 2, 3, A, B, C	175 to 600 °F (79 to 316 °C)		
м	Indicator & Jupiter digit 16 = 2, 3, B, C 250 to 600 °F (121 to 316 °C)		250 to 600 °F (121 to 316 °C)		
Z	OCT transmitter only	digit 16 = 8, 9	200 to 700 °F (93 to 371 °C)		

18 MEASUREMENT TYPE & INDICATION STYLE

Total level

- Orange / black plastic flags 1
- 2 Yellow / black plastic flags

3	Red / white plastic flags (standard)
4	Red / silver metal flags

Jupiter magnetostrictive transmitter with at least one OES or ORS switch

clamp mounted

to chamber

A 2

В

С

19 MEASURING SCALE

Ν	No scale
1	Feet / inches
3	Running inches

4	Percent (markings in increments of 5 %)	
7	Meters / Millimeters	
8	Meters / Centimeters	

20 CHAMBER CODE

1 2" S10

Code listed is valid for metallic construction (refer to digit 5). Consult factory for plastic construction.

7 2" Sch 5

21-22 FLOAT CODE

Codes listed are valid for metallic construction (refer to digit 5). Consult factory for plastic construction.

Total level measurement

Float types 2 and B (digit 21) cover full 150 # rating of carbon steel and 316/316L SST flanges up to 500 °F (260 °C). Float type D (digit 21) covers full 300 # rating of 316/316L SST flanges up to 500 °F (260 °C) and of carbon steel flanges up to 400 °F (200 °C). Pressure rating of float type D: max. 1083 psi @ 100 °F (74.7 bar @ 40 °C), max. 519 psi @ 500 °F (35.8 bar @ 260 °C); by dvrdrest pressure: 1300 psi @ 100 °F (89 6 bar @ 40 °C).

nydrotest pressure: 1300 psi @ 100 F (89.6 bar @ 40 C).				
150 #, PN 16, PN 25 ①		300 #, 600 #, PN 25, PN 40, PN 63, PN 100		
316 SST	Ti 🕲	Ti ②		
Code ③	Code ③	Code ③		
-	BE	-		
-	BE	DE		
2C	BB	DC		
2B	BB	DB		
2B	BB	DB		
	150 #, PN 1 316 SST Code ③ - - 2C 2B	150 #, PN 16, PN 25 ① 316 SST Ti ② Code ③ Code ③ - BE - BE 2C BB 2B BB		

① Float types 2 and B (digit 21) do not cover full PN 25 rating of flanges in some cases; check the application data (pressure/temperature) with the float graphs before selecting one of these floats.

Titanium float is factory default

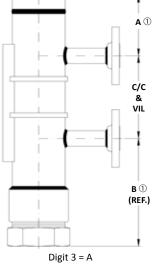
(3) Code 99 is used for special float. Depending on the application a factory assigned code different from the listed ones is possible.

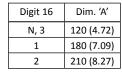
Interface level measurement

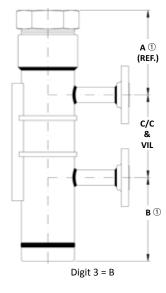
23-25 CENTER-TO-CENTER & VISUAL INDICATION LENGTH

ххх	Specify in INCHES (maximum = 212) when model code 2 is E Specify in CENTIMETERS (maximum = 538) when model code 2 is M	
	Example #1: Center-to-Center is 84 inches. Enter as 084. (model digit 2 must be "E") Example #2: Center-to-Center is 124 centimeters. Enter as 124. (model digit 2 must be "M") Example #3: Center-to-Center is 124.25 inches. Enter as 124 inches and X the model for 124.25 inches. Consult factory for assistance. Example #4: Center-to-Center is 724 millimeters. Enter as 072 centimeters and X the model for 724 millimeters. Consult factory for assistance.	

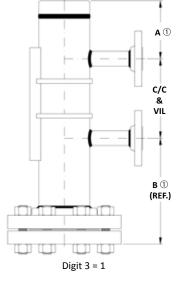
DIMENSIONS in mm (inches) – only for PED construction (digit 6 = A)



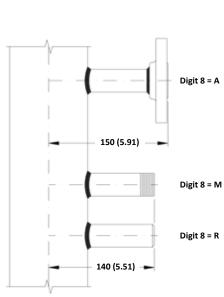


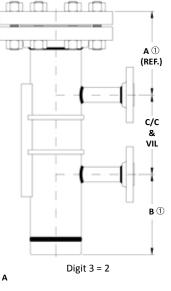


Digit 16	Dim. 'A'
N, 3	170 (6.69)
2	270 (10.63)



Digit 16	Dim. 'A'
N, 3	120 (4.72)
1	180 (7.09)
2	210 (8.27)





Digit 16	Dim. 'A'
N, 3	150 (5.91)
2	250 (9.84)

	Dim. 'B'				
Digit 22	Digit 16 = N, 1, 2	Digit 16 = 3			
А	245 (9.65)	330 (12.99)			
В	290 (11.42)	330 (12.99)			
С	330 (12.99)				
D	375 (14.76)				
E	415 (16.34)				

① Dimension varies if an interface float is used.

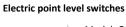
SPECIFICATIONS | VECTOR™ MAGNETIC LEVEL INDICATOR

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Product name	Vector™
Materials of construction – Chamber	316/316L stainless steel, 304/304L stainless steel
	Carbon steel process connections and fittings available
– Rail & window	Aluminum rail with polycarbonate window
– Float	316 stainless steel and titanium - varies depending on process conditions
Construction grade	Industrial PED or non-PED
Approvals	Industrial PED units: ATEX II 1 G c T6 (non-electrical equipment)
Certified material test report (CMTR)	Available upon request
Pressure class ratings	ASME 150# & 300#
Process connection sizes	¹ / ₂ " ³ / ₄ " 1" 1 ¹ / ₂ " 2"
Process connection types	Flanged, threaded nipple, butt weld nipple
Measuring range	30 cm to 538 cm (12" to 212")
Temperature range	-40 to +316 °C (-40 to +600 °F)
Pressure range	Full vacuum to 51 bar (740 psi)
	All chambers are hydrostatically tested at 1.5× design pressure
Specific gravity	Min 0.55
Visual indicators	Magnetically actuated flag assembly in contrasting orange/black, yellow/black,
	red/white or red/silver colors
Maximum viewing distance	Approximately 30 m (100 ft)
Measuring scale	Feet/inches, meters/millimeters, running inches, %
Switch options	Model OES electric cam operated snap action switch (refer to bulletin 46-138)
	Model ORS electric reed switch (refer to bulletin 46-138)
Transmitter options	Model JM4 magnetostrictive transmitter (refer to bulletin ORI-150)
High temperature insulation	Fiberglass material

ACCESSORIES

Model: OES 10 A DPDT snap action switch





Model: ORS 1 A SPDT reed switch



Magnetic particle trap

Ideal for process media containing ferrous particles. These particles can enter the MLI chamber and coat the magnetic float rendering it inoperable. The trap will collect these particles so that they can be periodically removed.



Continuous level transmitters

Model: Jupiter Magnetostrictive transmitter



NOTES



Orion Instruments is dedicated to reducing product lead times through ongoing efficiency initiatives and strategic inventory management. *OrionXpress* is available for select product configurations and will allow your product to ship within 5 weeks of placing the order.

See bulletin ORI-402 for models qualifying for OrionXpress delivery. some restrictions apply





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